# **NASHCROFT**

# Diaphragm Seal Types 400/500, All Welded

- Recommended for use where clamped joints are not acceptable
- Assists in controlling plant emissions by helping prevent potential leakage of hazardous chemicals
- Prevents inadvertent disassembly
- All-stainless steel construction is standard. Other materials available





### **SELECTION TABLES**

# Table A Process Connection/Type Number

		Process Connection Size/Code—Inches											
Type	Process Connection	Size	1/4	1/2	3/4	1	11/2	2	3	4	6	8	Pressure
No.	1 100033 Connection	Code	25	50	75	10	15	20	30	40	60	80	Rating
400	Threaded-female NPT		•	•	•	•							7500 psi <sup>(1)(5)</sup>
401	Threaded-female NPT (with flushing connection)		٠	٠	٠	٠							7500 psi <sup>(1)(5)</sup>
402	Raised face flange			•	•	•	٠	•	•				Per ASME B16.5(2)
500	Threaded-female NPT		•	•	•	•							500 psi
501	Threaded-female NPT (with flushing connection)		•	•	•	•							500 psi

#### Table B Dianhranm Material

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Material	Code
316L SS	S
Hastelloy C	Н
Tantalum	U
Monel	M

#### Table C Housing Materials®

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Bottom Material	Code	Top Material(4)						
316L SS	SL	316L SS						
Hastelloy C	Н	316L SS						
Monel	M	Monel						

Table D Instrument Connection

instrument connection					
Size - NPT	Code				
1/4	02T				
1/2	04T				

# **Table E Filling Fluid**

Filling	Service	Connection to Instrument	Temperature Range °F	Code
Glycerin	Pressure	Direct Only	0/400	CG
Silicone	Pressure/Vacuum	Direct or Flexible Line	-40/600	
Halocarbon	Pressure/Vacuum in presence of strong oxidizing agent	Direct or Flexible Line	-70/300	CF
Syltherm	Pressure/Vacuum	Direct or Flexible Line	-40/750	HA

#### NOTES

- (1) XHP (High Pressure Rings) with 15,000 psi rating available on Type 400 only.
- $\enskip (2) \enskip \enskip Flange\ ratings\ 150\ class\ through\ 1500\ class.$
- (3) Other bottom housing materials on application.
- (4) Top housing material is 316L SS (standard) except for monel which has a monel top housing
- (5) Continuous duty. For static pressures only between 2500 and 7500 psi.

# TO ORDER THIS TYPE 400 & 500 DIAPHRAGM SEAL:

- 1. From Table A...select TYPE NUMBER & process connection size (e.g., 1" process-code 10-400)
- 2. From Table B...select DIAPHRAGM MATERIAL. (e.g., AISI 316L stainless steel-code S)
- 3. From Table C...select BOTTOM HOUSING MATERIAL. (e.g., AISI 316 stainless steel-code S)
- 4. From Table D...select INSTRUMENT CONNECTION size. (e.g., 1/4 NPT-code 02T)
- From Table E...select FILLING FLUID, if diaphragm seal will be attached to instrument. (e.g., Glycerin-code CG)
  Coded order: 10-400SS-02T-CG

