NASHCROFT

"Mini" Diaphragm Seal Type 310, 315 All-Welded

- Compact size to fit spacerestricted areas
- Designed to protect transducers, miniswitches and 31/2" or smaller pressure gauges from corrosion, plugging or freeze-up
- All-welded metal construction prevents leakage of process media
- Rated for 2500 psi at 100°F
- Fill/bleed connection is standard

SELECTION TABLES

		Process Connection Size/Code—Inches											
	Size	1⁄4	1⁄2	3⁄4	1	1 ½	2	3	4	6	8	Tank	B
Process Connection	Code	25	50	75	10	15	20	30	40	60	80	Type Number	Pressure Rating ⁽¹⁾
Threaded–female NPT		•	•									310 All-welded mini-seal	250 psi @ 100°F
Threaded–female NPT		•	•									315 All-welded mini-seal with flushing connection	250 psi @ 100°F

Table B Diaphragm Material	Table C Housing Mat	erials	Table D Instrument Connection			
Material	Code	Bottom Material	Code	Top Material ⁽³⁾	Size – NPT	Code
316L stainless steel Hastelloy C Tantalum Monel	S H U P	316L SS Hastelloy C Monel	S H M	316L SS 316L SS Monel	1⁄4	02T

Table E – Filling Fluid

Filling	Service	Connection to Instrument	Temperature Range °F	Code
Glycerin	Pressure	Direct Only	0/400	CG
Silicone	Pressure/Vacuum	Direct or Flexible Line	-40/600	СК
Halocarbon	Pressure/Vacuum in presence of strong oxidizing agent	Direct or Flexible Line	-70/300	CF
Syltherm	Pressure/Vacuum	Direct or Flexible Line	-40/750	HA

NOTES:

(1) For use with most 31/2" and smaller gauges, 100 psi minimum range. If ranges below 100 psi are required,

consult customer service, Stratford, CT.(2) Other bottom housing materials on application.

(3) Top housing material is 316L SS (standard). Monel mini-seal standard with monel top housing.

TO ORDER THIS TYPE 310 DIAPHRAGM SEAL:

- 1. From Table A...select TYPE NUMBER and process connection size (e.g., 14" process-code 25-310)
- 2. From Table B...select DIAPHRAGM MATERIAL. (e.g., 316L stainless steel-code S)
- 3. From Table C...select BOTTOM HOUSING MATERIAL. (e.g., 316 stainless steel-code S)
- 4. From Table D...select INSTRUMENT CONNECTION size. (e.g., ¼ NPT-code 02T)

5. From Table E...select FILLING FLUID, if diaphragm seal will be attached to instrument. (e.g., Glycerin-code CG) Coded order: 25-310SS-02T-CG

Consult factory for guidance in product selection Phone (203) 378-8281, FAX (203) 385-0499 or visit our web site at www.ashcroft.com



